

INSTALLATION INSTRUCTIONS

EXP TRUCK CAP



APPLICATION:
2020-2024 RAM 2500/3500 Crew Cab 6.4' bed

PART NUMBER: 16-14765S 16-14765
16-14760S 16-14760

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	ROOF PANEL	13mm SOCKET
2	1	FRONT PANEL (SLIDING WINDOW OPTIONAL)	12mm SOCKET
3	1	LEFT SIDE PANEL	10mm SOCKET
4	1	RIGHT SIDE PANEL	RATCHET
5	1	REAR DOOR	TORQUE WRENCH
6	1	PARTS KIT #1	5MM ALLEN KEY
7	1	PARTS KIT #2	PHILLIPS SCREW-DRIVER
8	1	PARTS KIT #3	1/4" DRILL BIT
9	1	RUBBER BED STRIP	DRILL
10	1	INTERIOR LIGHT HARNESS	SILICONE SEALANT
11	1	LOCK/UNLOCK HARNESS	ELECTRICAL TAPE

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

ITEM 1

ITEM 2

S-MODEL SLIDING WINDOW

ITEM 3

ITEM 4

ITEM 5

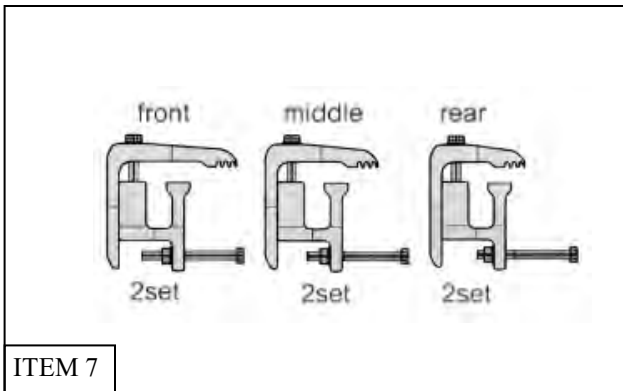
ITEM 6

front corner cover

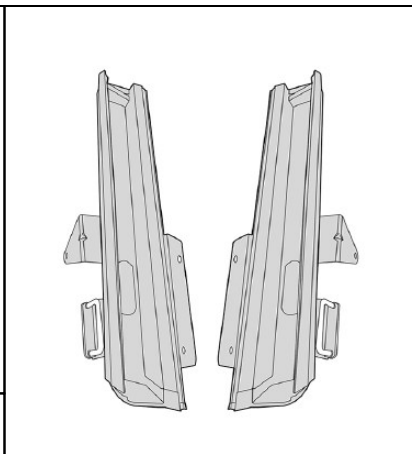
rear corner cover

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San Dimas, Ca. 91773

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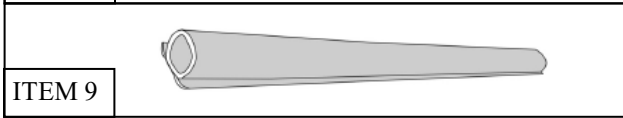
ITEM 7



ITEM 8



ITEM 10-11



ITEM 9

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation. **Failure to identify damage before installation could lead to a rejection of any claim.**
2. With the roof panel secured on a flat surface, slide the rear door into the roof panel. (Fig. 1)
3. Next, use a Phillips screwdriver to screw the three (3) #6 x 3/8 pan head tapping screws from **Parts Kit #1 (Item 6)** to secure the rear door panel onto the roof panel. Cross section view A-A shows how the railing system works to attach these components together. (Fig. 2)

FIGURE 1

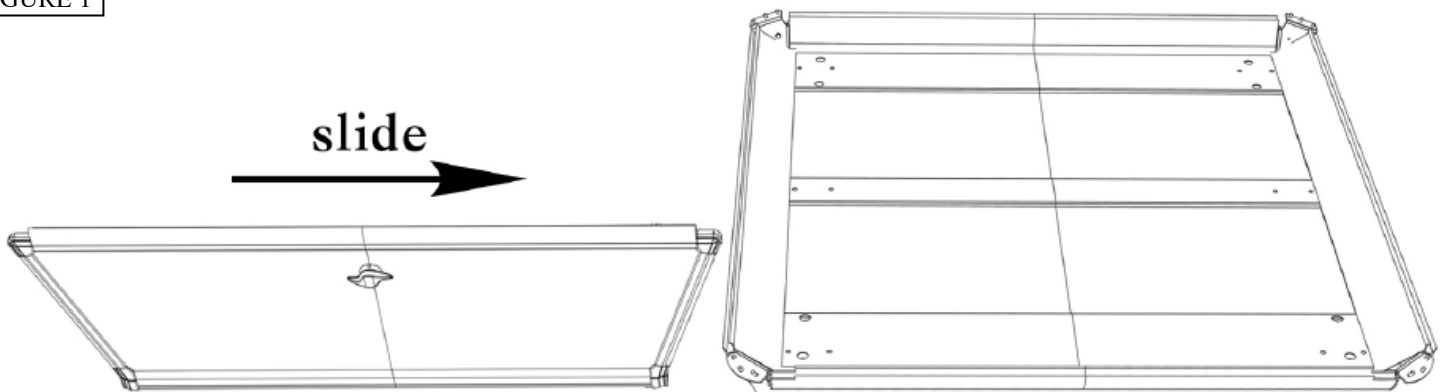
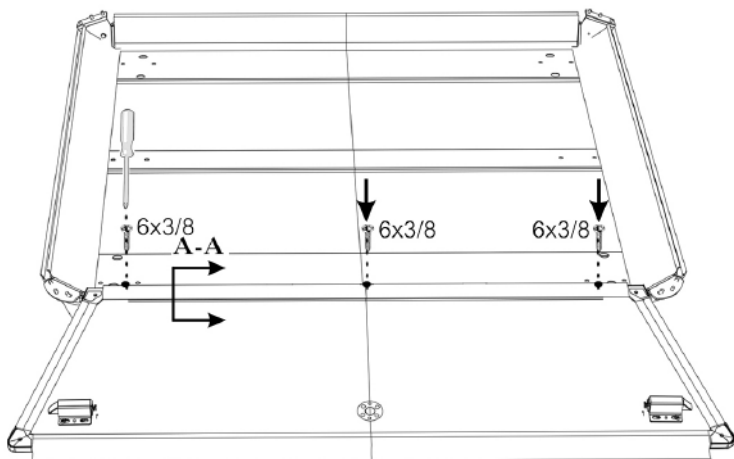
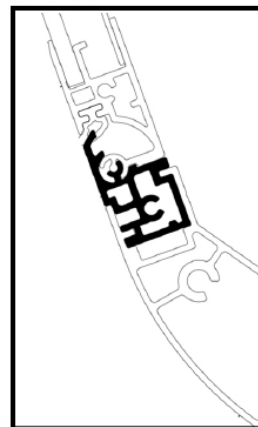


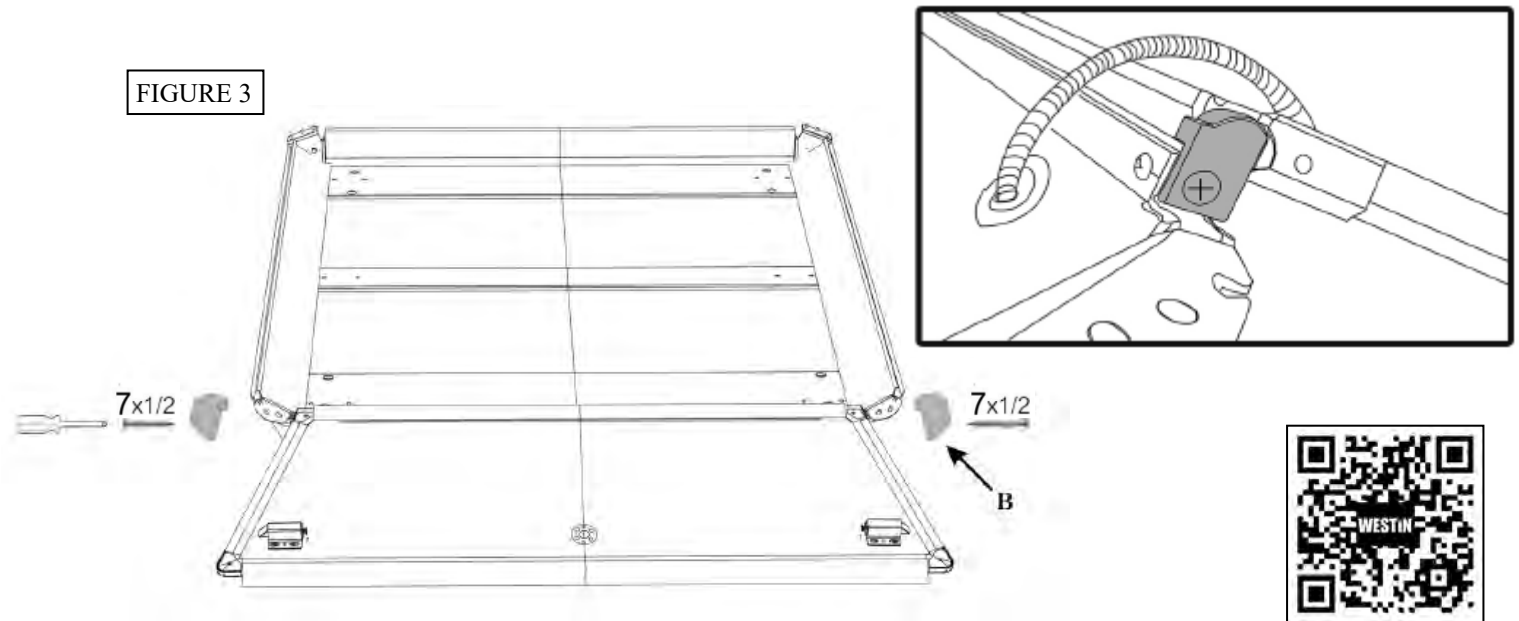
FIGURE 2



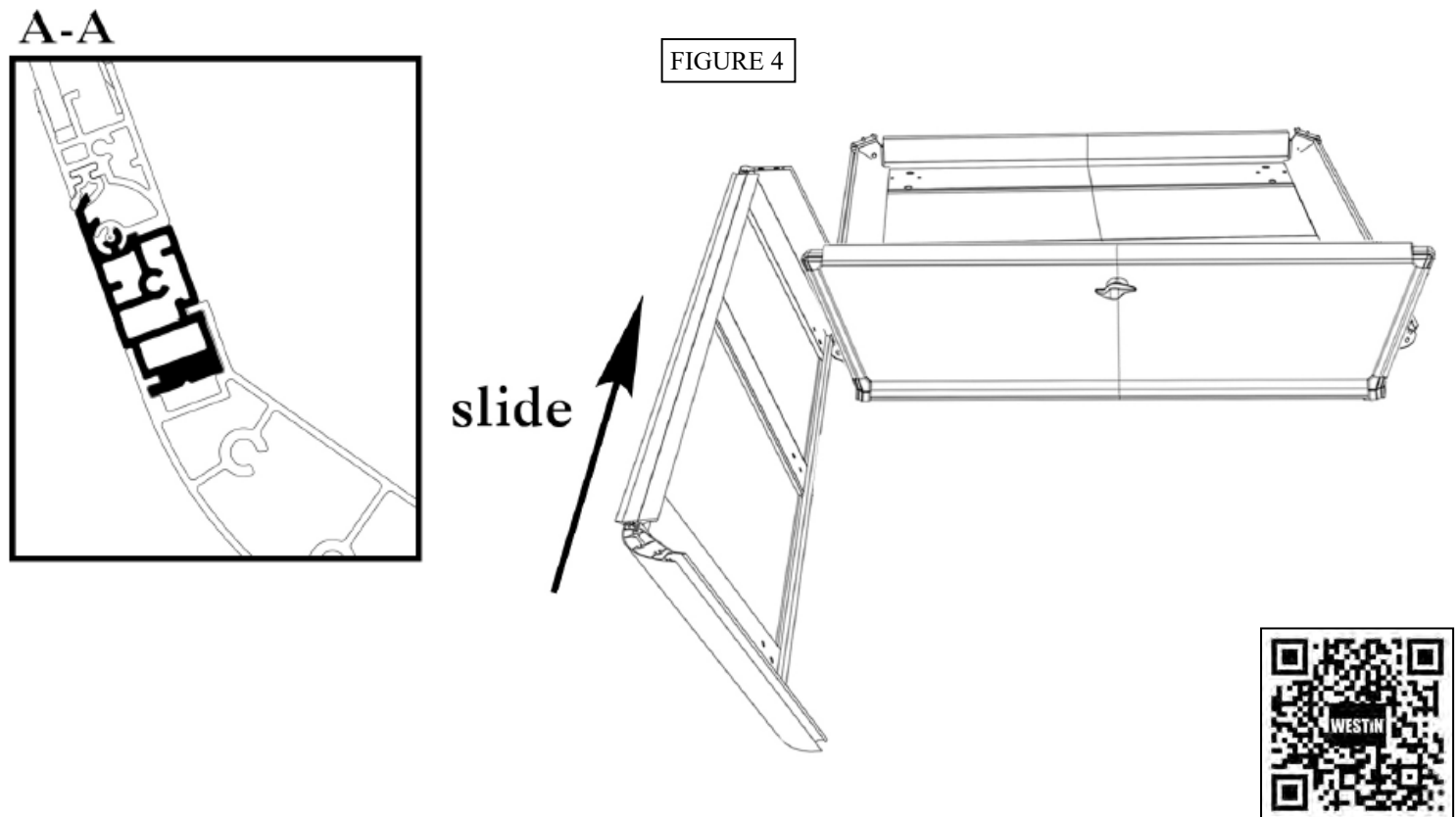
A-A



4. Screw in the rear door side covers using the two (2) #7 x 1/2 flat head tapping screws from **Parts Kit #1 (Item 6)**. The installation should look like the image below. (**Fig. 3**)

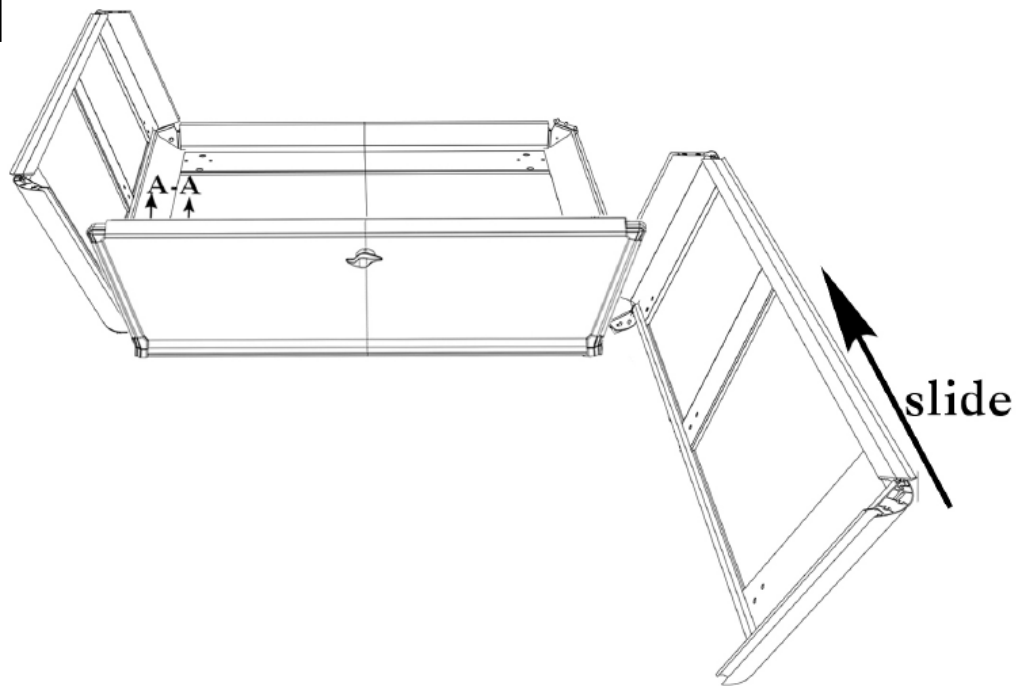


5. While lifting the rear door up, slide the left panel into the railing system. Section view A-A shows how the left panel slides into the roof panel. (**Fig. 4**)



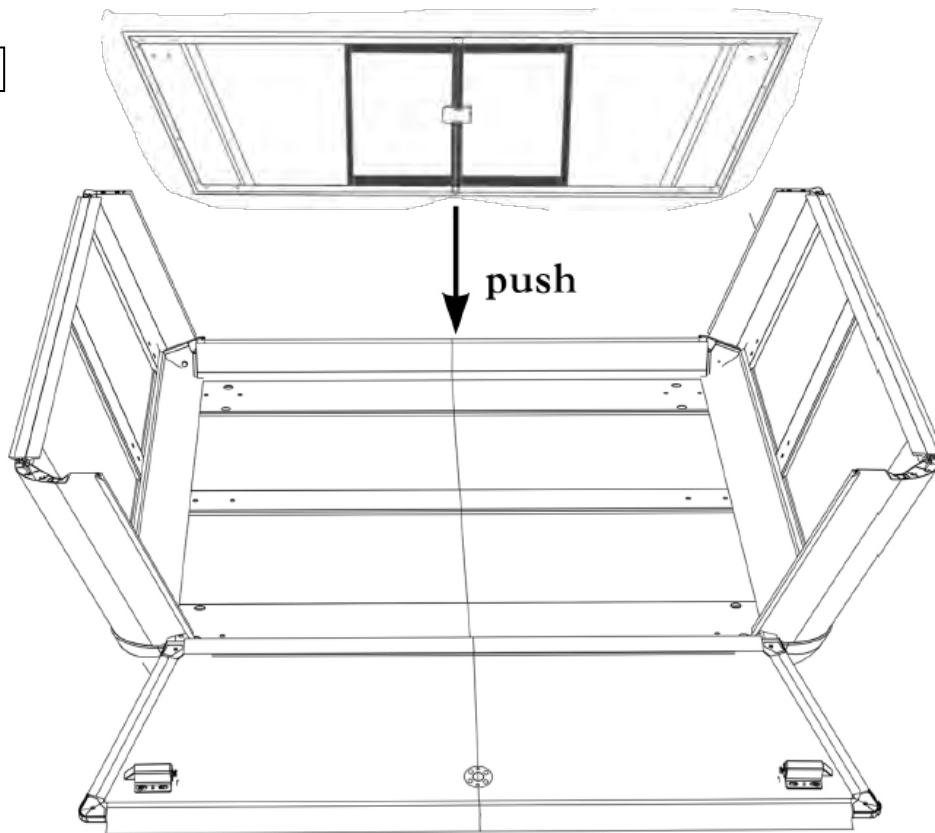
6. Repeat step 5 for the right panel. (Fig. 5)

FIGURE 5



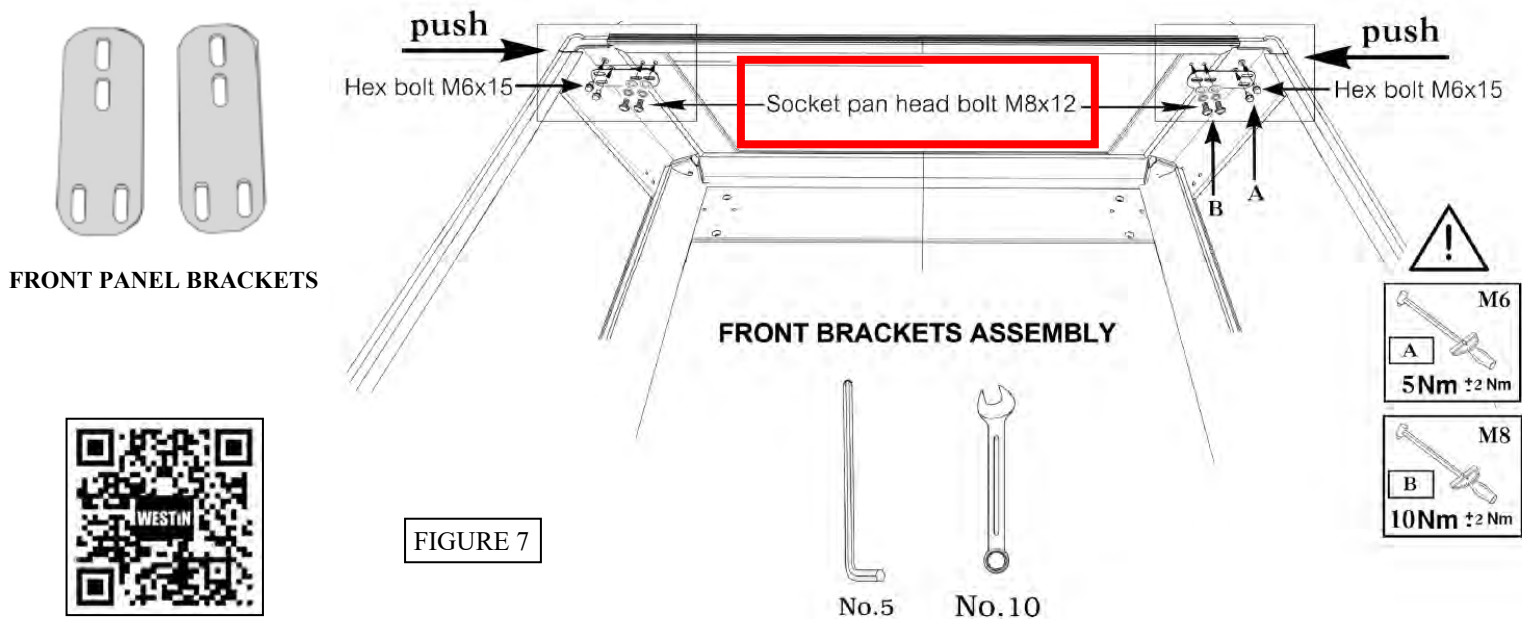
7. Next, push the front panel into the roof panel. (Fig. 6)

FIGURE 6

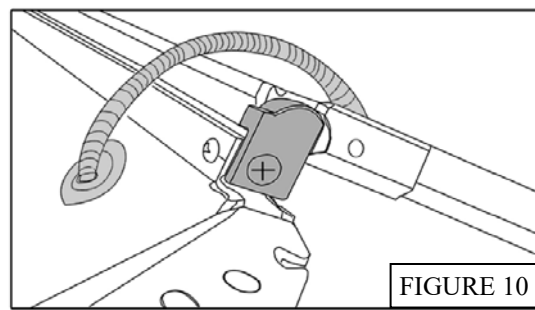
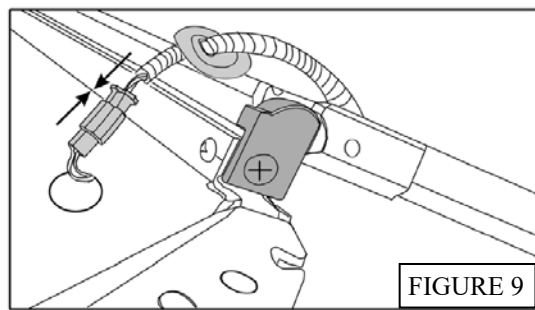
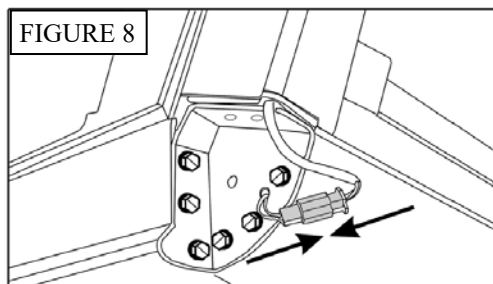


8. Push the left panel inwards towards the front panel. Using a front panel bracket, two (2) M8 x 12 socket pan head bolts, two (2) M8 split washers, two (2) M8 flat washers, two (2) M6 x 15 hex bolts, two (2) M6 split washers, and two (2) M6 flat washers provided in **Parts Kit #1 (Item 6)**, fasten the left panel to the front panel. Use a 5mm Allen Key and 10mm socket to initially tighten the bolts, then use a torque wrench to torque the M8 bolts to **10Nm (8ft-lbs)** and the M6 bolts to **5Nm (4 ft-lbs)**. Repeat this process to fasten the right panel to the front panel. (Fig. 7)

CAUTION: MAKE SURE TO USE THE M8 X 12 SOCKET PAN HEAD BOLTS FOR THE MOUNTING HOLES ON THE FRONT GLASS, THEY REQUIRE A 5MM ALLEN KEY TO FASTEN. DO NOT USE THE M8 X 20 HEX BOLTS AS THIS MAY DAMAGE THE FRONT GLASS PANEL.

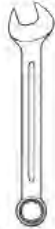
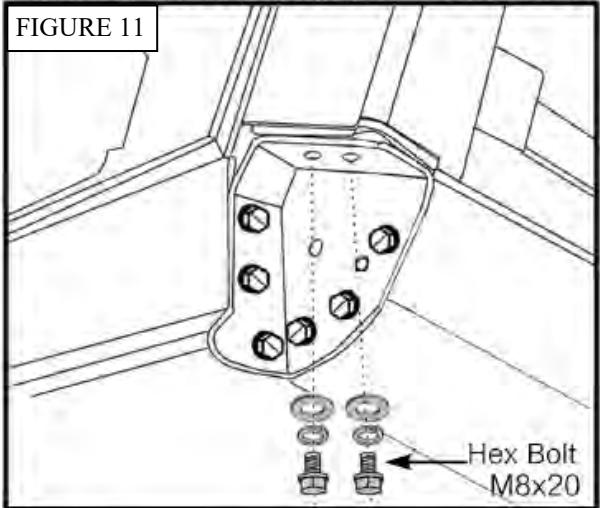


9. Connect the front wire found at the corner of the roof panel and front panel (Fig. 8). Then connect the rear wire (Fig. 9) and tuck the connectors into the roof panel. (Fig. 10)

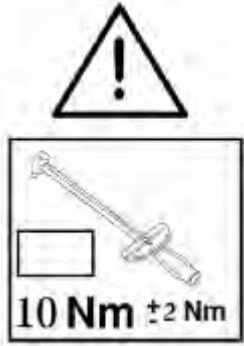


10. Next, use two (2) M8 x 20 hex bolts, two (2) M8 split washers, and two (2) M8 flat washers to fasten the front panel to the roof panel at one corner. Use a 12mm socket to initially tighten the bolts, then torque the bolts to **10Nm (8ft-lbs)**. Repeat this process for the other corner where the roof panel and front panel meet. (**Fig. 11**)

FIGURE 11



No.12



11. Repeat Step 10 for both corners where the roof panel and rear door meet. Use the same kind of hardware as in the previous step (**Fig. 12**). Connect the roof panel wire to the rear door connector as shown below. (**Fig. 13**)

FIGURE 12

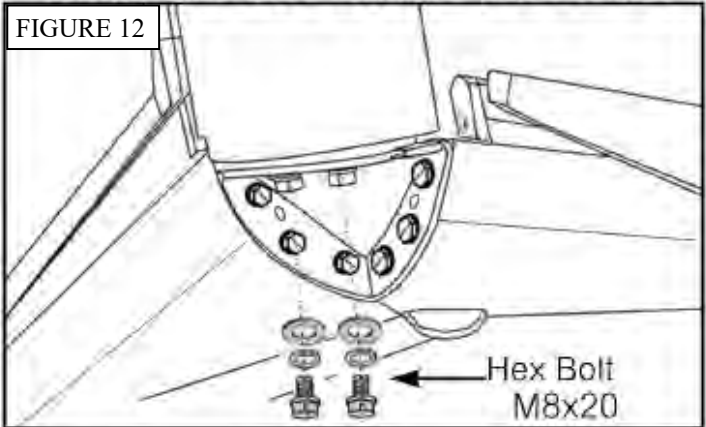
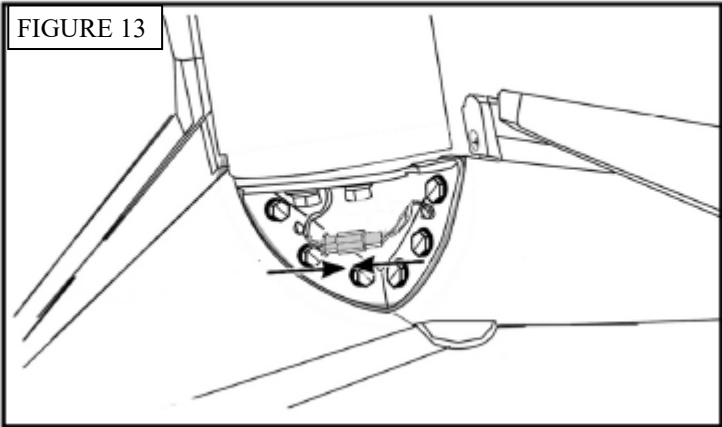
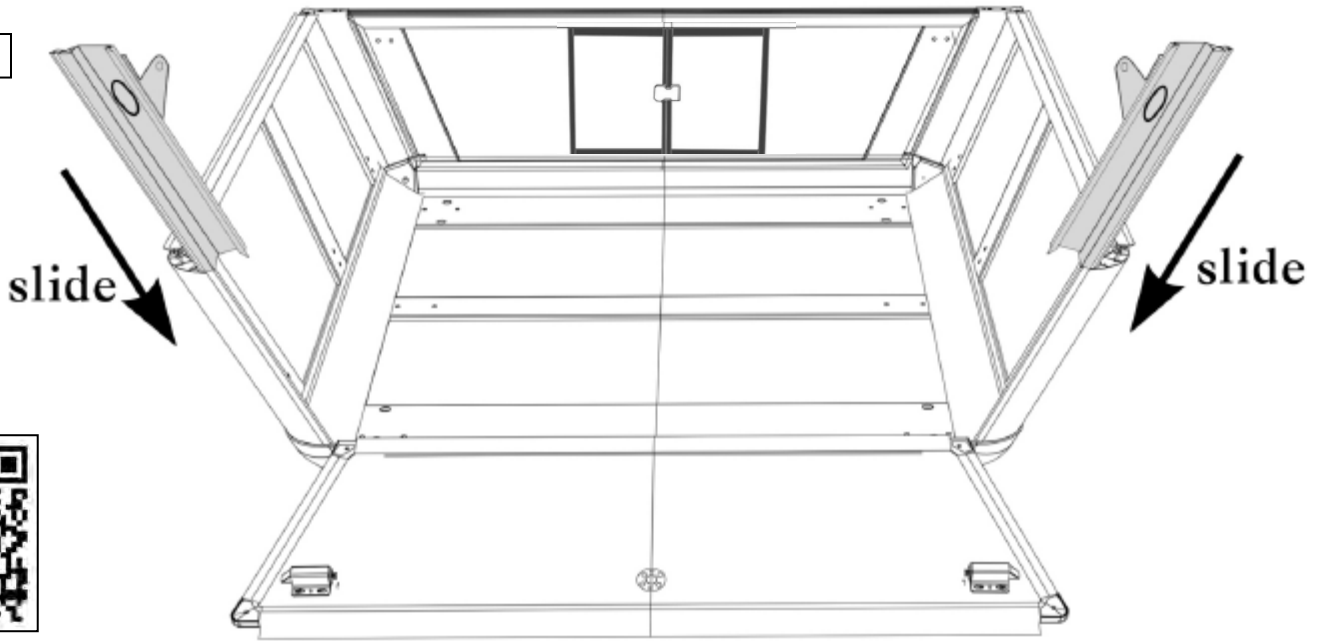


FIGURE 13



12. Slide the water channels downwards on the left and rear panels toward the rear door (Fig. 14). The water channels are found in **Parts Kit #3 (Item 8)**.

FIGURE 14



13. An inside corner of the rear door and side panel is shown below. Using the contents of **Parts Kit #3 (Item 8)** and a 12mm socket, fasten two (2) M8 x 20 hex bolts through the water channel bracket and into the side panel, torque to **10Nm (8ft-lbs)**. (Fig. 15) Next, use two (2) #6 x 3/8 pan head tapping screws and fasten the water channels to the side panels. (Fig. 16) Repeat this step for the other side of the topper.

FIGURE 15

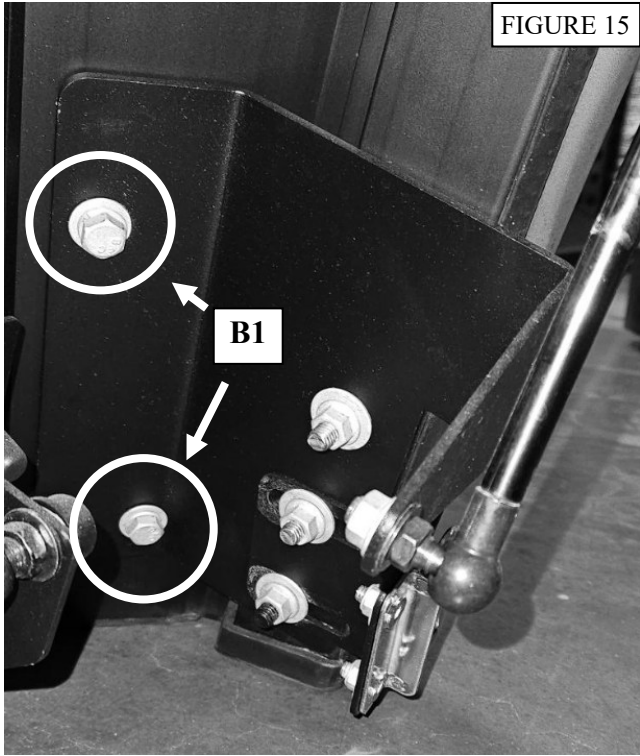
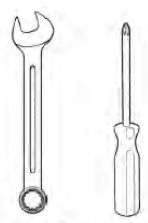


FIGURE 16



A1
5 Nm ±2 Nm

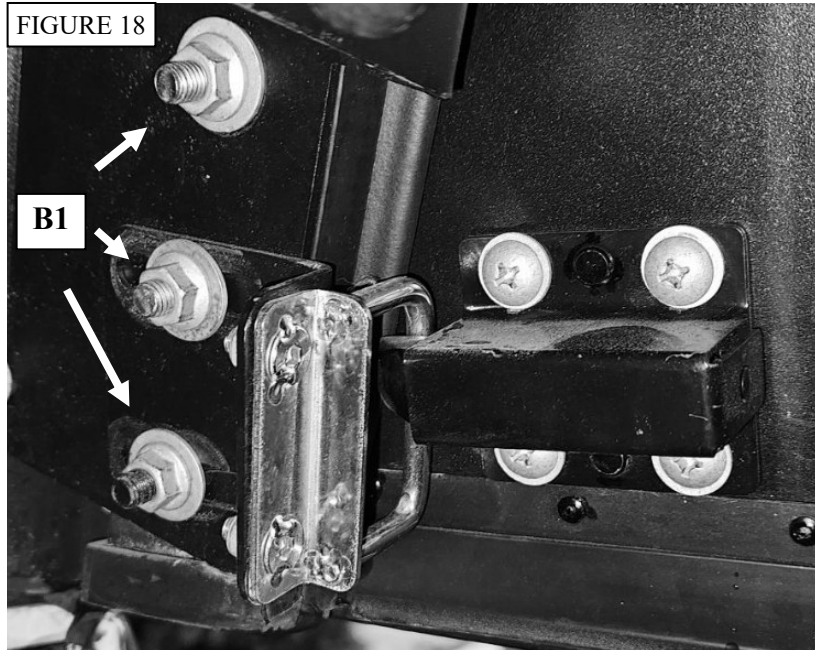
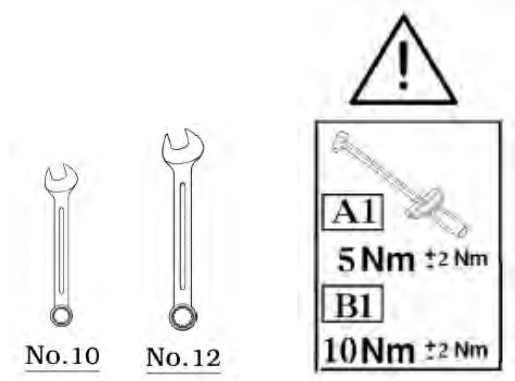
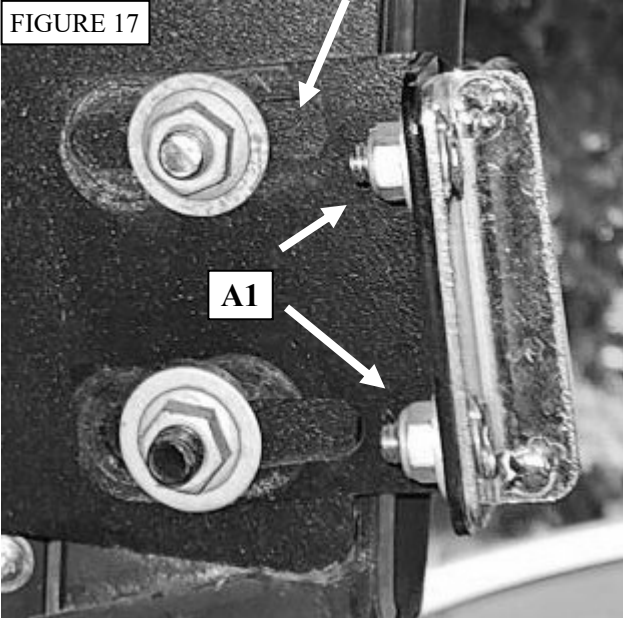
B1
10Nm ±2 Nm



No. 12

14. Torque the nuts on the door latch to **5Nm (4ft-lbs)** using a 10mm socket. There are slots on the door latch bracket that allow for the latch to be adjusted so the rear door can close correctly. (**Fig 17**) Once the rear door is shut and the door latch is adjusted properly, torque the bolts in **Fig. 18** to **10Nm (8ft-lbs)**.

SLOTS FOR ADJUSTABILITY



15. Next, clean the surface of the perimeter of the corner where the roof panel and left panel meet. Locate the silicone corner covers in **Parts Kit #1 (Item 6)** and remove the tape over the adhesive on the covers. While tucking the wires inwards into the roof panel, firmly press the cover over the corner (**Fig. 19**). Fasten the corner cover to the topper assembly using one (1) M6 x 10 pan head bolt and one (1) M6 flat washer also found in the same parts kit. The hardware fastens from the inside of the topper assembly. Repeat this step for installing the corner cover on the other side where the right panel meets the roof panel. (**Fig. 20**)

FIGURE 19

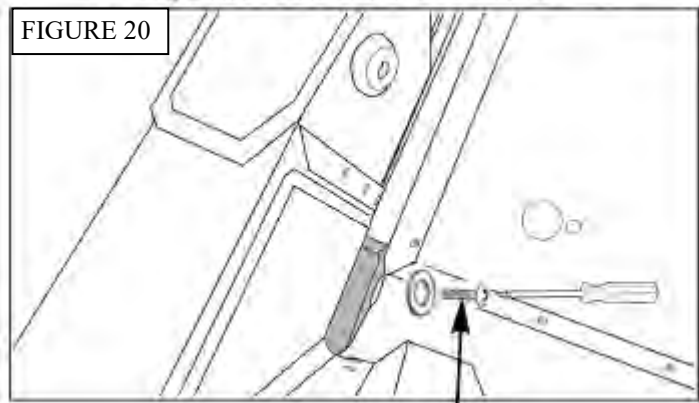
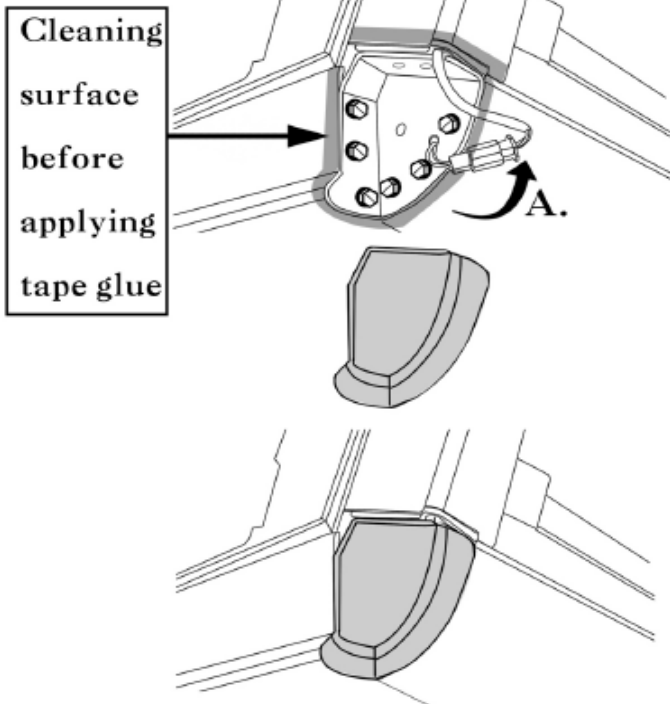


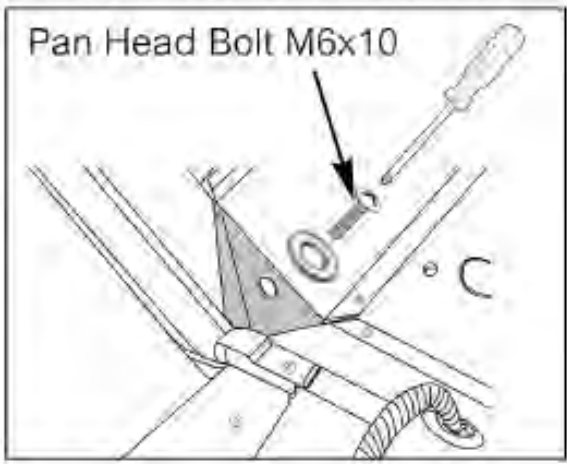
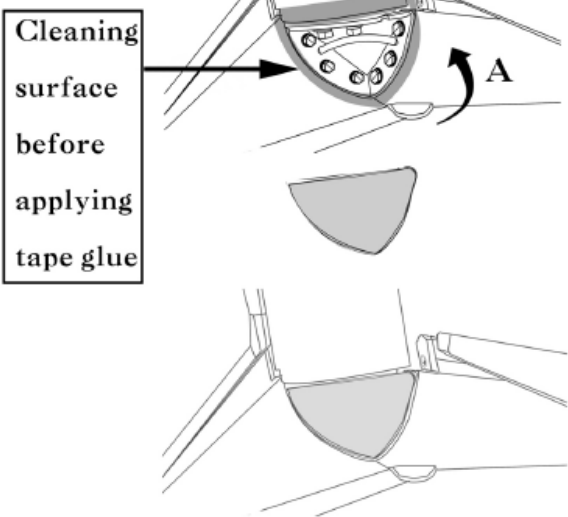
FIGURE 20

Pan Head Bolt M6x10



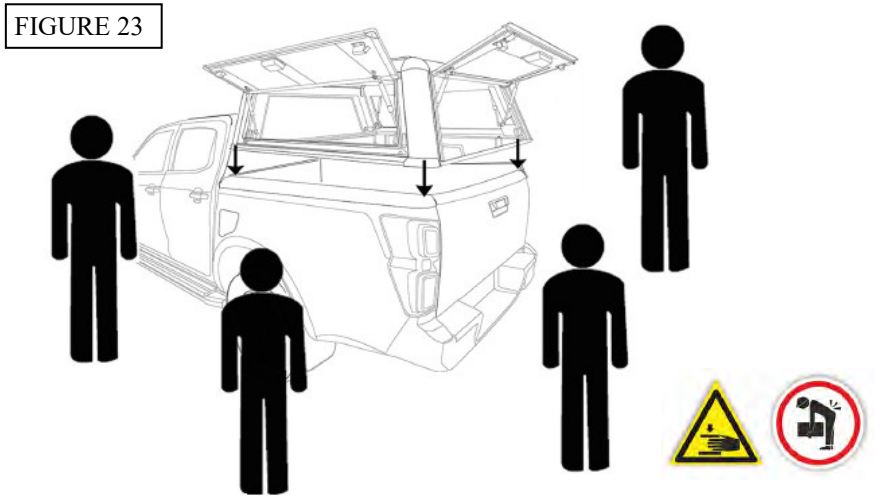
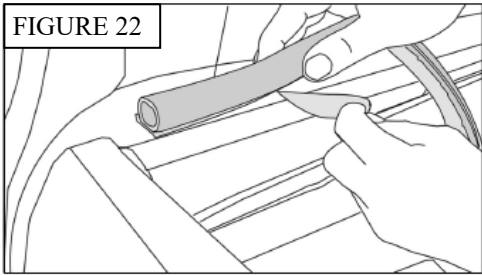
16. Repeat the process in Step 14 to install the corner covers on the rear corners of the topper assembly. (**Fig. 21**)

FIGURE 21



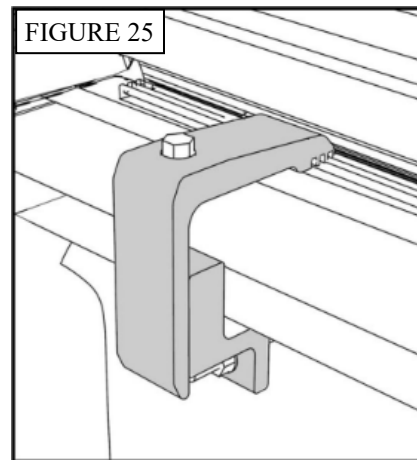
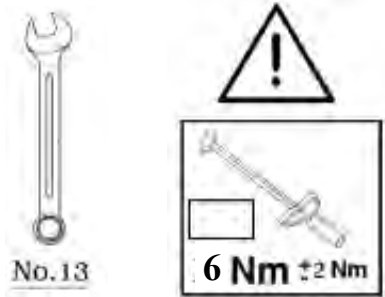
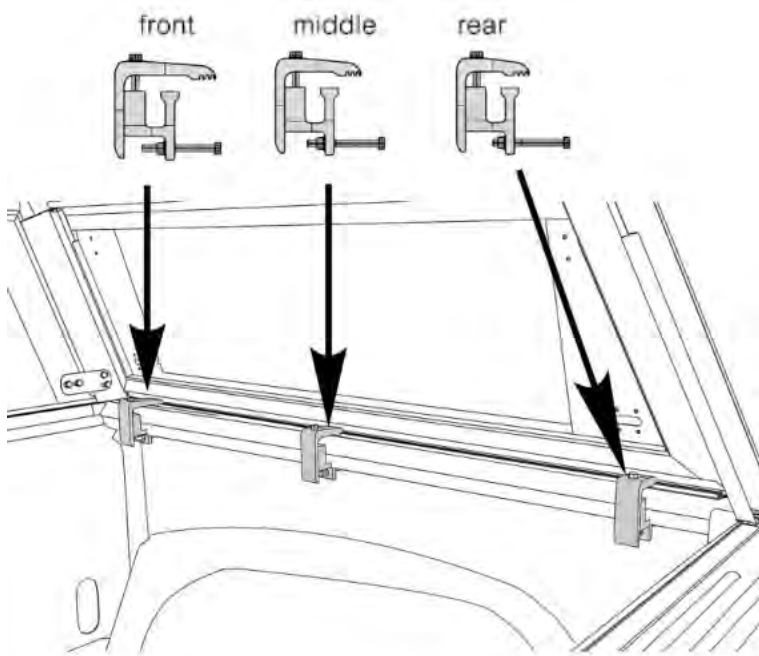
Pan Head Bolt M6x10

17. Remove the adhesive on the included rubber strip (**Item 9**) and install it onto the front edge of the bed. (**Fig. 22**) Open the left, right, and rear panels before placing the topper onto the truck bed. A minimum of four people are recommended for the topper installation. Make sure to avoid dragging the topper across the truck bed rails. Handle with caution to avoid injury to hands and damage to the topper assembly and vehicle. (**Fig. 23**)



18. Locate the contents found in **Parts Kit #2 (Item 7)** and correctly place each labeled clamp on both bed rails (**Fig. 24**). Use a 13mm socket to initially tighten the clamps, then torque to **6Nm (4.4ft-lbs)**. The tightened clamp should resemble (**Fig. 25**).

FIGURE 24



19. Once the bed topper is placed on the vehicle, adjustment may be required to allow for the topper to sit well onto the bed rails. If adjustment is needed, loosen the front bracket and push the sides doors inward towards each other and make sure the gap (**circled in Fig. 26**) is closed. Tighten the front bracket as mentioned in Step 8.
20. Use the nuts already installed on the end of the gas studs to secure the studs to the rear door using a 12mm socket. (**Fig. 27**)



FIGURE 26

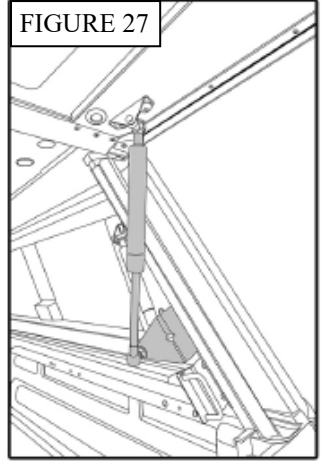


FIGURE 27



21. Plug the Lock/Unlock Harness (**Item 11**) into the wire coming from the driver side front corner of the topper (**Fig. 28**). Tuck the connector into the topper using the provided rubber grommet.

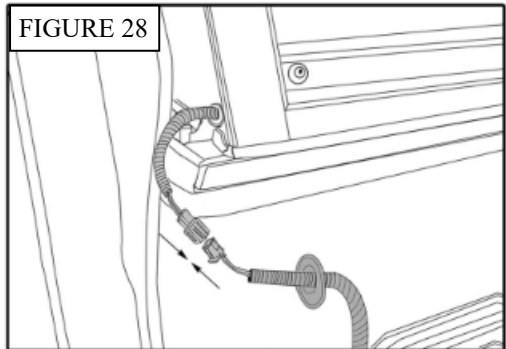
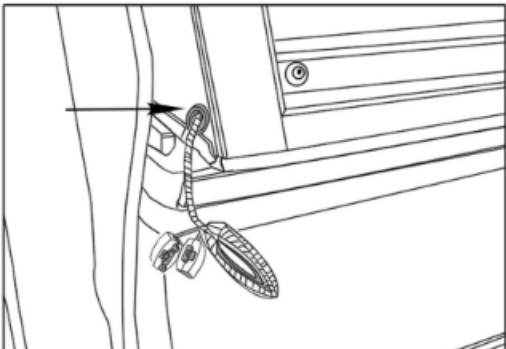


FIGURE 28



EXP Truck Cap Lock/Unlock Wiring Instructions

22. To enable the topper's lock/unlock feature, remove the driver side door sill panel (Fig. 29). Lift the driver side floorboard carpet, and the black carpet under it, and locate the gray plastic cover (Fig. 30-31).
23. Drill a small 1/4" hole through the cover from above the floorboard.



FIGURE 29



FIGURE 30

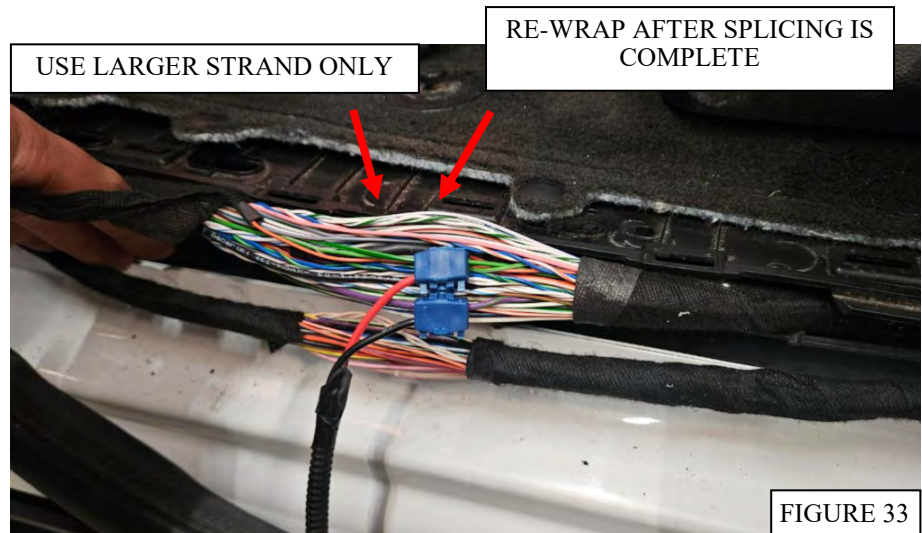


FIGURE 31

EXP Truck Cap Lock/Unlock Wiring Instructions

24. Next, route the truck cap's wiring harness from the front left of the truck cap, to underneath the vehicle, towards the driver side floor board. Remove the splice connectors and feed the harness from under the vehicle, through the hole drilled in the plastic cover, and into the driver floor area (**Fig. 32**). Make sure the harness is safely secured to the vehicle's frame and does not make contact with any exhaust or moving components.
25. Use silicon sealant to seal the hole which makes the floorboard waterproof.
26. Open the black plastic housing at the door sill, and locate the two strands of wiring harness within it. Remove a portion of the cloth wrap from **the larger strand only** (**Fig. 33**).
27. Use the provided splice connectors to splice the red truck cap wire to the lime green wire with a dark green stripe. Next, splice the black truck cap wire to the purple wire with a green stripe.
28. Test that the truck cap locks and unlocks with the vehicle's key fob and doors.
29. Use electrical tape or similar harness tape to wrap the large strand vehicle wiring harness and the truck cap's wires.
30. Place the two strands back into the black plastic housing, clip the carpet back onto the housing, and reinstall the driver side door sill panel.

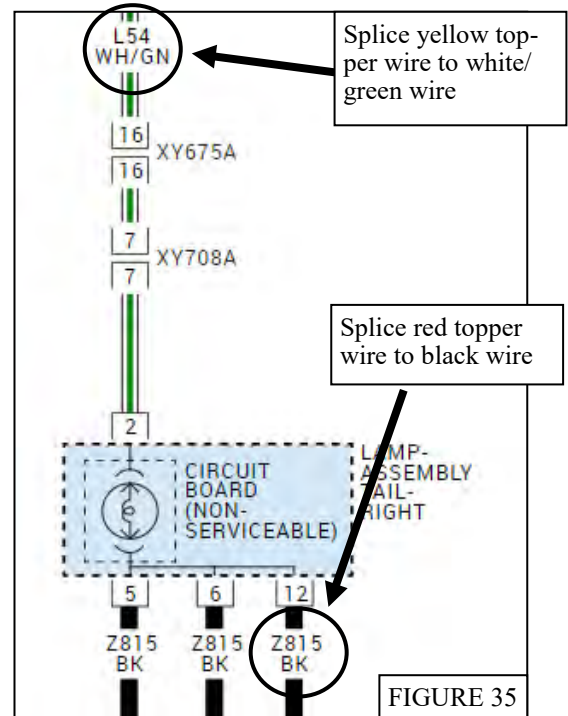
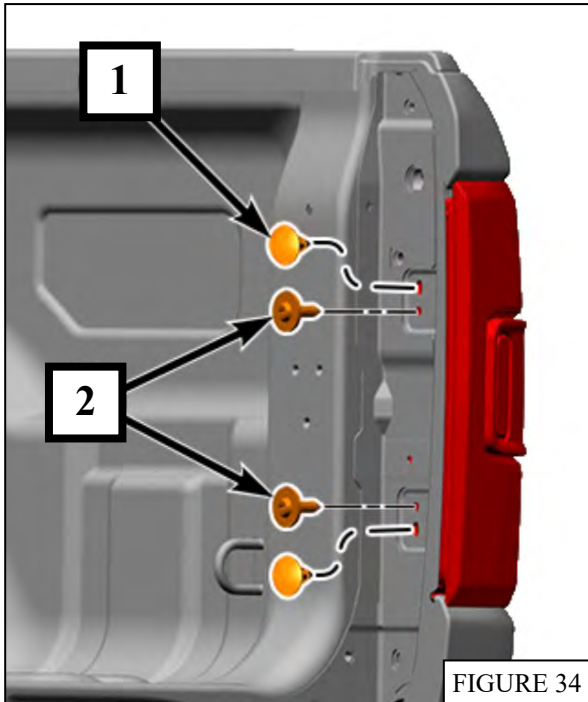
FIGURE 32



Brake Light Wiring Instructions

31. Remove the passenger side tail light by removing the fasteners and clips, locate the tail light connector (Fig 34) .
32. Then, splice the yellow wire from the topper's harness into the white/green of the tail light, splice the red topper wire into the one of the black wires. (Fig. 35) Finally, test and make sure the brake light works correctly.
33. Reinstall the tail light.

Note: Brake light will flash with right turn signal.

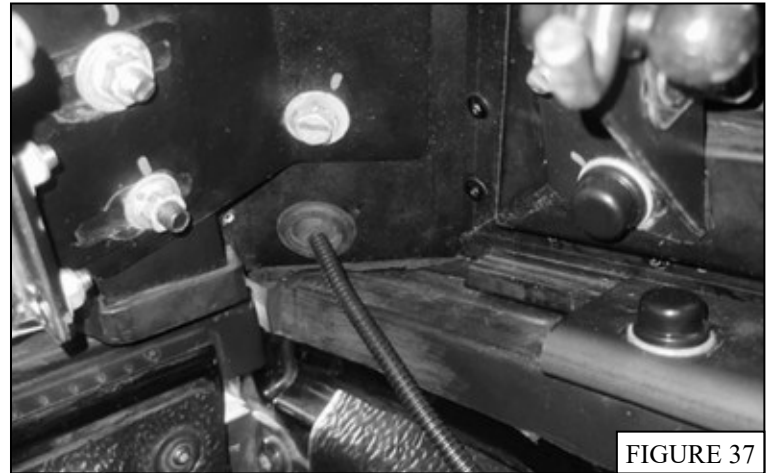
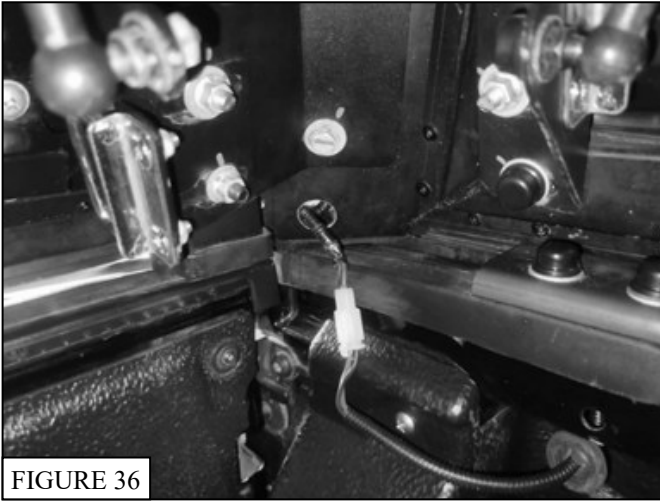


LED INTERIOR LIGHT

34. Plug the provided Interior Light Harness (**Item 10**) at the connector coming from the rear driver side of the topper (**Fig 36**). Tuck the harness into the topper using the rubber grommet (**Fig 37**). The other end of the harness will need to go to the vehicle's battery. Route the harness underneath the vehicle, make sure to avoid any moving parts or exhaust components.

A key set is included in the topper packaging.

The installation of your Westin Automotive Truck Cap is complete!





WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

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